

Connectivity Solutions for Food & Beverage Applications



Meeting the Needs of Harsh Industrial and Mission-critical Environments









Lumberg AutomationTM Products are Designed to Meet the Specific Needs of the Food and Beverage Industry

Built-to-perform in tough industrial manufacturing environments

Food and beverage machinery manufacturers contend with strict government regulations while meeting compliance standards and customer expectations. The food and beverage product line from Lumberg Automation is designed to meet these demands.

IP 69K Rated for High Pressure and Temperature Wash Downs

These products are dust tight and are protected against the effects of continuous immersion in water (IP 68) up to 24 hours and can withstand high-pressure, high-temperature wash-downs/ steam cleaning IP 69K rating as specified by DIN 40050-9. Consult Lumberg Automation for specified immersion depth and PSI standards.

Grade 316L (V4A) Stainless Steel Material

Grade 316L (V4A) stainless steel material is immune from sensitization (grain boundary carbide precipitation) and has excellent corrosion resistant properties, particularly higher resistance to pitting and crevice corrosion in chloride environments and is used on all the junction box housings, receptacle shells, and coupling nuts.

PVC (polyvinyl chloride) Material for Cable Jacket and Inserts

PVC material provides excellent resistance to chemicals and other harsh cleaning agents and is used on all the cable jackets and receptacle inserts.

Design Considerations

- Junction box back plane has a raised surface to facilitate cleaning underneath, which prevents the build-up of food particles and calcium deposits.
- Top or side mount input/output connections.
- The receptacle shell and coupling nuts have smooth surfaces which protect against build-up of food particles and calcium deposits.
- Junction boxes are equipped with LEDs (light emitting diodes), to assist in detecting the state of circuit.
- Improved circuitry, now permits the connection of up to 16 sensor connections.

Quality, reliability, and long-term stability are the hallmarks of the Lumberg Automation Food and Beverage product line.





Product Roundup

The Lumberg Automation line of food and beverage connectivity products has earned a solid reputation in the industry for space saving designs, long-term stability, and faster startup. Key products for the food and beverage machine builder and design engineer include:

Junction Boxes

Micro M12, Junction Box with stainless steel housing with built-in LED's (PnP), PVC inserts and home run cable (black).

- 8 Port, Top Entry, 5 Pole, Two Signals Per Port ASNBV 8/LED 5-278/...M
- 8 Port, Side Entry, 4 Pole, One Signal Per Port ASNBL 8/LED 5-4-320/...M

Cordsets

Micro M12 Single-Ended Cordsets with stainless steel threads, PVC inserts and orange overmold jacket.

- Male Straight, 4 Pole PRST 4-07/...M
- Female Straight, 4 and 5 Pole PRKT 4-07/...M PRKT 5-56/...M
- Female 90°, 4 and 5 Pole PRKWT 4-07/...M PRKWT 5-56/...M PRKWT/LED P 4-07/...M

Micro M12 Double-Ended Cordsets with stainless steel threads, PVC inserts and orange overmold jacket.

- Male Straight to Female Straight, 4 Pole PRST 4-PRKT 4-07/...M
- Male Straight to Female 90°, 4 Pole PRST 4-PRKWT 4-07/...M PRST 4-PRKWT/LED 4-07/...M

Receptacles Micro M12 Receptacles with stainless steel hardware, 0.5M wire leads or solder contacts.

• Female Straight with Wire Leads, 4, 5 and 8 Pole PRKFM 4/0.5M PRKFM 5/0.5M PRKFM 8/0.5M

Technical Characteristics	Junction Boxes	Cordsets	Receptacles	Field Attachables
Operating Temperature	-25°C to +70°C	-25°C to +70°C	-25°C to +70°C	-25°C to +90°C
Housing/Molded Body	stainless steel	PVC	stainless steel	PBT
Inserts	PVC	PVC	PBT	PBT
Contacts	CuZn, pre-nickeled and 0.3 microns gold-plated	CuZn, pre- nickeled and 0.3 microns gold- plated	CuZn, pre-nickeled and 0.3 microns gold-plated	CuZn, pre-copper, CuSnZr 8 poles pre-nickeled, gold-plated
0-Ring			EPDM	FKM
Receptacle Shell	stainless steel	stainless steel		stainless steel
Degree of Protection	IP 67 / IP 69K	IP 67 / IP 69K	IP 67	IP 67
Contact Resistance	≤ 5m Ω	≤ 5m Ω	≤ 5m Ω	≤ 5m Ω
Current Rating	4 A per outlet / 12 A max. total	4 A	4-5 poles: 4 A 8 poles: 2 A	4-5 poles: 4 A 8 poles: 2 A
Voltage Rating	10-30 V DC	4 poles 240 V 5 poles 60 V	4 poles: 250 V 5 poles: 63 V 8 poles: 36 V	4 poles: 250 V 5 poles: 63 V 8 poles: 36 V
Accessories				
Dust Covers	PZVK			
Standard Cable Lengths				
	5M, 10M, 15M	SE: 5M, 10M, 25M DE: 2M and 5M	0.5M	

- Male Straight with Wire Leads 4, 5 and 8 Pole PRSFM 4/0.5M PRSFM 5/0.5M PRSFM 8/0.5M
- Male Straight with Solder Contacts 4 and 5 Pole PRSFM 4 PRSFM 5

Field Attachables

Micro M12 Field Attachable Connectors with stainless steel hexagon threaded joint, screw terminals and PVC inserts.

- Female Straight and 90°
 4, 5 and 8 Pole with PG7 or PG9 Threads RKCN 4/7 RKCWN 4/7 RKCN 4/9 RKCWN 4/9 RKCN 5/7 RKCWN 5/7 RKCN 5/9 RKCWN 5/9 RKCN 8/7 RKCN 8/9
- Male Straight and 90°
 4, 5 and 8 Pole with PG7 or PG9 Threads RSCN 4/7 RSCWN 4/7 RSCN 4/9 RSCWN 4/9 RSCN 5/7 RSCWN 5/7 RSCN 5/9 RSCWN 5/9 RSCN 8/7 RSCN 8/9





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